

Frame and Body Mounting

The frame consists of 2 steel channel rails, a front crossmember, a transmission support crossmember and mid and rear welded crossmembers.

Frame repair kits are available for the frame components listed below: Instruction Sheets for each service part (found in the service part packaging) are included with the service part.

F 150

Frame repair kits:

Component	Instruction Sheet Number
4WD LH Front Differential Bracket Replacement	SKFL34-39510-AC
Center Bearing Bracket Replacement	SKFL34-5F057-AB
Compatibility Bracket Replacement	SK-FL34-5K057-CA
Front Bumper Mounting Bracket Replacement	SK-FL34-17N775-AB
Front Frame Replacement Section	SKFL34-5E029-AE
Front Frame Rail Replacement	SKFL34-5D058-AC
Front Lower Control Arm Mounting Bracket	SK-FL34-5F057-DB
Rear Bumper Mounting Bracket Replacement	SK-FL34-17D983-AA
Rear Frame Replacement Section	SKFL34-5F040-AB
Rear Spring Front Hanger Bracket Replacement	SK-FL34-5B901-AB
Rear Spring Shackle Bracket Replacement	SK-FL34-5B904-AB
Transmission Crossmember Replacement - All Frames	SK-FL34-7H474-AB
#1B Crossmember Replacement	SK-FL34-5L005-AB